

## Continental Clay Company

### Clay Shrinkage Chart

	Green	Cone 04	Cone 4	Cone 6	Cone 10 (oxidation)	Cone 10 (reduction)
Grolleg Porcelain	5	6	-	-	13	13
Grolleg / Nylon Fiber	5	6	-	-	13	13
Domestic Porcelain	5	7	-	-	14	14
Super White	6	7	-	13	14	15
Fireclay Stoneware	6	8	-	-	12	13
Fireclay / Iron	8	8	-	-	12	14
Buff Stoneware	7	9	-	14	14	15
Buff Stoneware / Ochre	7	9	-	14	14	15
Tableware	7	8	-	-	12	13
Smooth Stoneware	7	9	-	14	15	15
Smooth / Ochre	7	10	-	14	15	15
Hi-Fire White	8	8	-	14	15	15
Mid-Fire White	7	8	-	13	-	-
Mid-Range Oxidation	6	8	-	13	-	-
Mid-Range / Manganese	6	8	-	13	-	-
Low-Fire White	6	7	8	-	-	-
Low-Fire Red	7	11	15	-	-	-
Coarse White	6	7	14	-	-	-
Coarse Red	6	8	12	-	-	-
Raku	6	8	12	-	-	16

\* All shrinkages are approximate and may vary due to drying rates and kiln atmospheres