

# VELVET (V) UNDERGLAZES

DECORATING COLORS



NON-TOXIC  
Conforms to  
ASTM D-4236

V-301 (1) (2)	V-302 (1) (2)	V-303 (1) (2)	V-304 (1) (2)	V-308 (1) (2)	V-309 (1) (2)	V-310 (1) (2)	V-313 (1) (2)	
Ivory Beige	Beige	Terra Cotta	Straw	Yellow	Deep Yellow	Tan	Red Brown	
V-314 (1) (2)	V-315 (1) (2)	V-316 (1) (2)	V-318 (1) (2)	V-320 (1) (2)	V-321 (1) (2)	V-322 (1) (2)	V-323 (1) (2)	V-325 (1) (2)
Chocolate Brown	Peach	Light Pink	Rose	Lavender	Lilac	Purple	Salmon	Baby Blue
V-326 (1) (2)	V-327 (1) (2)	V-328 (1) (2)	V-332 (1) (2)	V-333 (1) (2)	V-334 (1) (2)	V-336 (1) (2)	V-341 (1) (2)	V-343 (1) (2)
Medium Blue	Turquoise Blue	Iceberg Blue	Teal Blue	Avocado	Flaxen	Royal Blue	Blue Green	Chartreuse
V-345 (1) (2)	V-350 (1) (2)	V-353 (1) (2)	V-354 (1) (2)	V-355 (1) (2)	V-356 (1) (2)	V-357 (1) (2)	V-360 (1) (2)	V-361 (1) (2)
Light Green	Orange	Dark Green	Leaf Green	Shadow Green	Pearl Gray	Dark Gray	White	Jet Black
V-365 (1) (2)	V-367 (1) (2)	V-368 (1) (2)	V-369 (1) (2)	V-370 (1) (2)	V-371 (1) (2)	V-372 (1) (2)	V-373 (1) (2)	V-374 (1) (2)
Teddy Bear Brown	Mist Gray	Antique Ivory	Fawn	Velour Black	Rosy Mauve	Mint Green	Medium Brown	Royal Peach
V-375 (1) (2)	V-376 (1) (2)	V-389 (1) (2)	V-381 (1) (2)	V-382 (1) (2)	V-383 (1) (2)	V-384 (1) (2)	V-385 (1) (2)	V-386 (1) (2)
Maroon	Hunter Green	Violet	Amethyst	Red	Light Red	Real Orange	Cinnamon	Electric Blue
V-387 (1) (2)	V-388 (1) (2)	V-389 (1) (2)	V-390 (1) (2)	V-391 (1) (2)				
Bright Red	Radiant Red	Flame Orange	Bright Orange	Intense Yellow				

*Velvet Underglazes fired on 25M White Clay bisque buttons. One half of each button is shown with LG-10 Clear Glaze.*

**(1) Dinnerware Safe when covered by AMACO® clear glazes LG-9, LG-10, F-10 and HF-9 or any other dinnerware safe glaze.**

**All Velvet Series Underglazes are NON-TOXIC!**

## AMACO® Velvet Underglazes — Lead Free

AMACO® Velvets semi-translucent underglazes, offer two finish possibilities. When left unglazed they have the appearance of velour or velvet. They will intensify in color when covered with an AMACO® Clear Transparent or Gloss glaze. V-387 Bright Red, V-388 Radiant Red, V-389 Flame Orange, V-390 Bright Orange and V-391 Intense Yellow, are our latest addition of very bright colors. These colors, when applied and fired, have a very vivid, luminescent glow.

Velvets 380-384 have a unique formula that makes them very versatile. They

can be used in detailed design work as a Cone 05/06 underglaze or they can be fired up to Cone 6 and maintain their intensity and brightness. All the Velvets are very rich colors and can be used for an all over coverage similar to an opaque underglaze. They fire true to color as applied from the jar and may be intermixed to create a palette of hundreds of colors.

The colors may be brushed (1) on greenware which is to be bisque fired before applying a covering glaze or (2) on a mature Cone 04 (1971°F; 1077°C) bisque, then a covering glaze applied. For

opaque coverage by brushing, the consistency of the color in the jar is correct. Velvets tolerate a wide firing range with recommended firing temperature being that of the clay used.

*Velvets were developed to be used without a glaze cover. V-327 will appear Green Turquoise under LG-9 and Blue Turquoise under LG-10.*

For best results with V-318, 321, 322, 325, 326, 371 and 375, apply only two coats of LG-10 Clear Glaze.

See the Color Variation Chart to see how each Velvet color will appear when fired to Cone 5 or 10.