

# pure•brilliance™

THE FIRST HIGH PERFORMANCE  
NONTOXIC CLEAR GLAZE

## DIPPING GLAZE - STEP-BY-STEP



### Mix in Pail

Mix with electric mixer for no more than two minutes until you see a vortex. Avoid touching edges of pail with the mixing blade. Use a stainless steel wire whisk to stir glaze after initial mixing.



### Check Viscosity

- Submerge a TL497 Viscosity Cup into tank and fill with glaze. As you lift cup from glaze, begin timing.
- Stop timing when the steady stream of glaze begins to break. A range of 19-24 seconds is normal. Add small amounts of water as needed to thin.



### Dipping with Hands

- Wearing protective gloves, use a smooth casual motion to submerge cone 04 bisque in glaze, covering approximately 90% of piece. Quickly lift ware out of glaze. Shake off ware to remove excess glaze and achieve uniform application. Let dry.
- Using same motion, dip unglazed portion, slightly overlapping glazed area for full coverage. Let dry.

OR



### Dipping with Tongs

- Gently grasp cone 04 bisque with tongs and submerge in glaze covering entire piece.
- Quickly lift ware out of glaze. Shake ware to remove excess glaze and achieve uniform application. Let dry.



### Touch Up

After ware is dry, use an S8807 Fan Glaze brush to touch up tong marks or any missed areas with glaze. Use a TL420 Palette Knife to shave off drips or runs to prevent airborne dust.



### Fire Glazed Bisque

Let ware dry thoroughly. Set ware securely on clean, sharp stilts in kiln. Fire to shelf cone 06.



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## Which process is best for me?

Duncan Clear Glazes provide a protective finish to your ware. Clear Dipping Glazes save time when glazing a high volume of projects and makes glazing large pieces fast and easy. Clear Brush-On Glazes offer a hands-on personal approach to glazing and offers excellent control of application.

## BRUSH ON - STEP-BY-STEP

For underglaze that has not been fired, it is recommended to sponge on the first coat and apply a second coat with a Glaze brush. For prefired underglaze, apply two coats of glaze with a Glaze brush.



### Mix

Mix Pure Brilliance™ Clear Glaze with TL 420 Palette Knife.



### Sponge

Dab a clean sponge into glaze and dab one coat over colors on surface of cone 04 bisque to cover.



### Brush

Dip a Glaze brush in glaze and apply two flowing coats. Let dry between coats.



**DIPPING**  
20304 Pure Brilliance™ Clear Dipping Glaze 5 Gallon  
20305 Pure Brilliance™ Clear Dipping Glaze 1/2 Gallon  
  
**BRUSH ON**  
20306 Pure Brilliance™ Clear Glaze 4 oz  
20307 Pure Brilliance™ Clear Glaze 16 oz  
20308 Pure Brilliance™ Clear Glaze 32 oz  
20309 Pure Brilliance™ Clear Glaze 1/2 Gallon



Choose Design



Decorate



Embellish



Seal & Beautify

Duncan